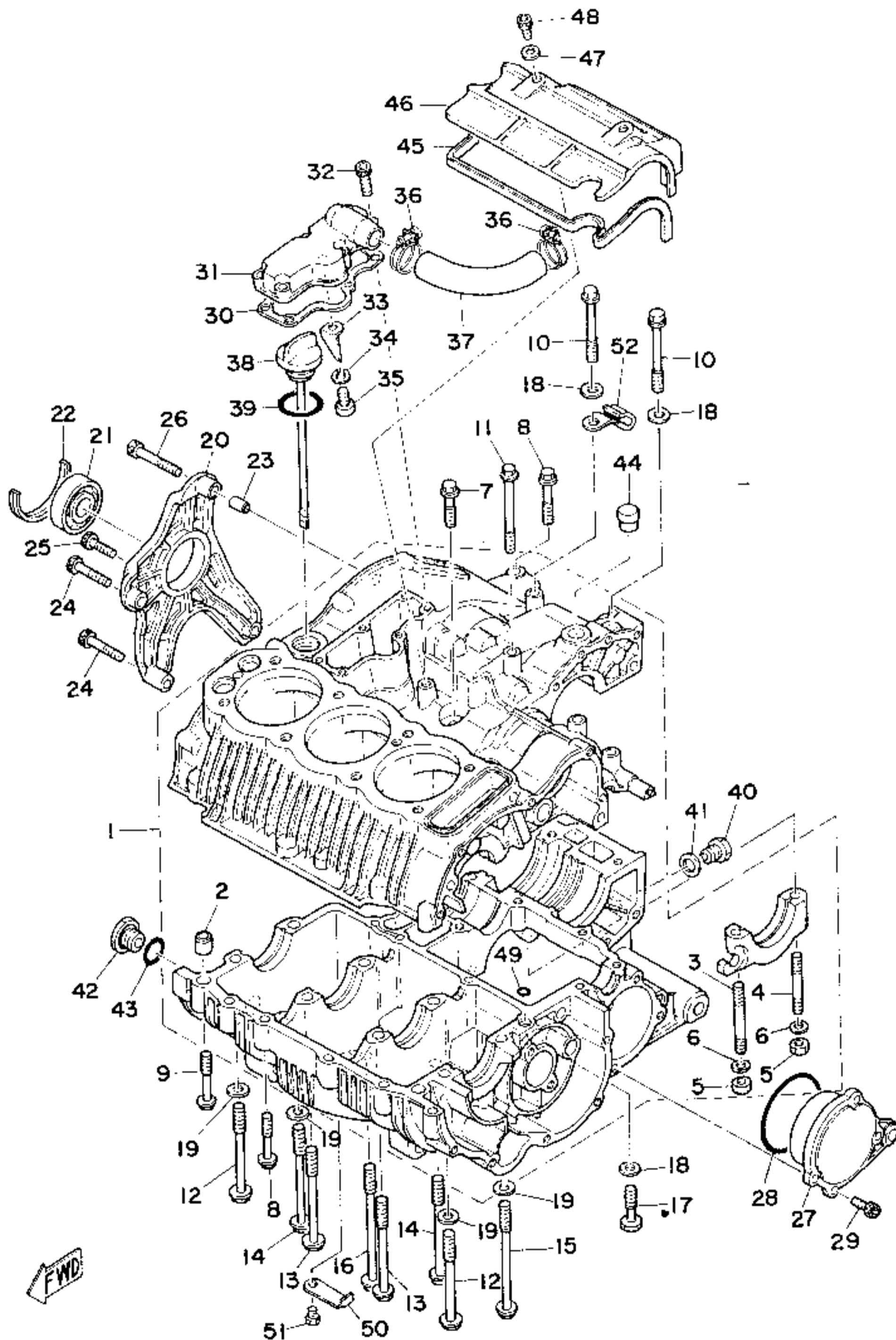
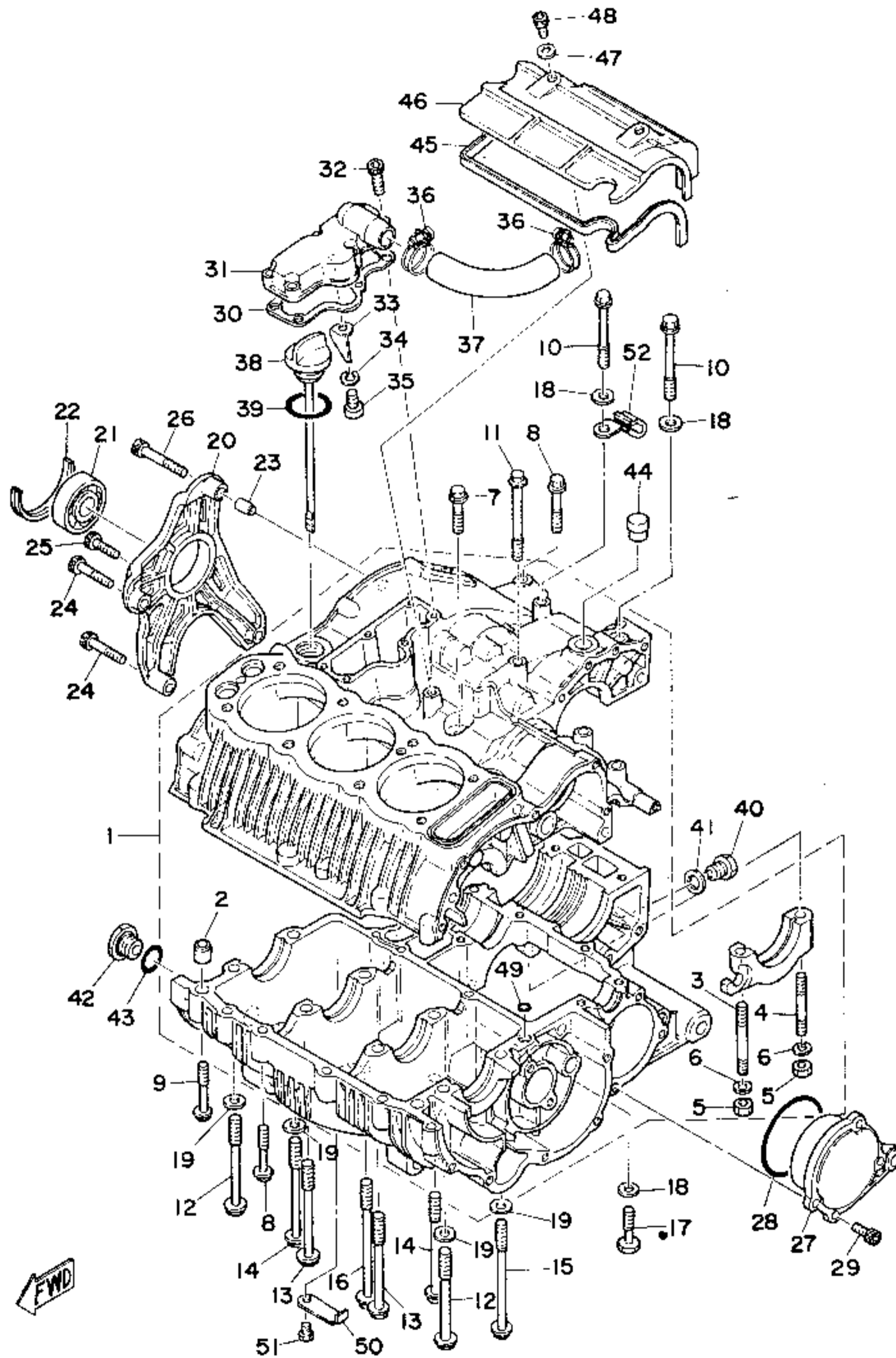


Fig. 16 CRANKCASE



Ref. No.	Parts No.	Description	Q'ty	Alt. Part No.	Remarks
			750D	550 2D	
1	1J7-15100-00	CRANKCASE ASS'Y	1	1	
2	91810-0501b	PIN, dowel (12-8.4-16)	2	2	
3	90116-08229	BOLT, stud	1	1	M8-74.5L
4	90116-08230	BOLT, stud	1	1	M8-54L
5	95313-98600	NUT	2	2	
6	90201-08382	WASHER, plate	2	2	
7	95821-08045	BOLT, flange	1	1	
8	95821-08045	BOLT, flange	11	11	
9	95821-08050	BOLT, flange	1	1	
10	95821-08070	BOLT, flange	2		
	95821-08075	BOLT, flange	3	3	
11	95821-08085	BOLT, flange	1	1	
12	95821-10095	BOLT, flange	2	2	
13	95821-10100	BOLT, flange	2	2	
14	95821-10105	BOLT, flange	2	2	
15	95821-10115	BOLT, flange	1	1	
16	95821-10135	BOLT, flange	1	1	
17	97321-08040	BOLT	1	1	
18	90201-08382	WASHER, plate	1		
	90201-08382	WASHER, plate	3	3	
19	90201-10128	WASHER, plate (341-83909-00)	4	4	
20	1J7-15442-00	HOUSING, bearing	1	1	
21	93306-30418	BEARING (B6304)	1	1	
22	1J7-15449-00	RING, rubber	1	1	
23	91810-03014	PIN, dowel (8.5-10-15)	2	2	
24	91316-08040	BOLT, hexagon socket head	2	2	
25	91316-08025	BOLT, hexagon socket head	1	1	
26	91316-08050	BOLT, hexagon socket head	1	1	
27	1J7-15164-02	HOUSING, bearing	1	1	
28	93210-71315	C-RING (1.9-71)	1	1	
29	91316-06020	BOLT, hexagon socket head	4	4	
30	1J7-11169-00	GASKET, breather cover	1	1	

Fig. 16 CRANKCASE



P. No.	Parts No.	Description	Q'ty		Remarks
			750D	750 2D	
31	1J7-11168-01	COVER, breather	1	1	
32	91316-06025	BOLT, hexagon socket head	6	6	
33	1J7-11165-00	PLATE, breather	1	1	
34	92901-06100	WASHER, spring	1	1	
35	92501-06015	SCREW, panhead	1	1	
36	90460-26089	CLAMP, hose	2	2	
37	1J7-11166-00	PIPE, breather	1	1	
38	1J7-15362-00	PLUG, oil level	1	1	
	1T4-15362-00	PLUG, oil level	1	1	
39	93210-29198	C-RING (3.1-29.4)	1	1	
40	90340-14042	PLUG, straight screw	1	1	
41	214-11198-01	GASKET	1	1	
42	90401-18042	BOLT, union	1	1	
43	93210-18319	O-RING (2.2-18)	1	1	
44	1J7-17390-01	BREATHER COMP.	1	1	
45	1J7-15446-00	SEAL, starting motor cover	1	1	
46	1J7-15436-00	COVER, starting motor	1	1	
47	92906-06200	WASHER, plain	2	2	
48	91316-06012	BOLT, hexagon socket head	2	2	
49	93210-09156	O-RING (2.5-9)	1	1	
	93210-09350	O-RING (1.9-8.8)	1	1	
50	90465-08112	CLAMP, harness (1J7-81666-00)	3	3	
51	97301-06010	BOLT	3	3	
52	90465-08017	CLAMP	1	1	